

## SPECIAL PROCESSING

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### Overage Requirements

Due to working loss in all finishing processes, an additional 5% overage should be added to your original fabric requirement. For orders 15 yards and less we recommend you add 1 yard.



Nano-tex® Stain Resist Finish provides an invisible barrier that causes liquids to bead up and roll off textiles without penetrating the fibers. Liquids can be blotted off the face of the fabric to prevent staining. Fabric maintains its natural hand and breathability. Nano-tex® is environmentally friendly and recyclable. Nano-tex® can be applied to most Arc-Com fabrics, contact Customer Service at: 800-223-5466.

#### Nano-tex® Stain Resist (5 yard minimum)

5 - 64 yds: \$285.00 minimum charge  
65+ yds: \$4.50 per yd.



INCASE™ is an advanced stain and microbial resistant treatment, that works at the molecular level resulting in liquids immediately rolling away. INCASE™ allows both oil and water based stains to easily release from the fabric when cleaned. Only fabrics with no other finishes can be treated with INCASE™.

#### INCASE™ Fabric Protection (15 yard minimum)

\$4.50 per yd.



We offer all alta™ Stain Resist Finishes including alta food & beverage, alta healthcare seating, alta guest room seating. Contact customer service for more information, 800-223-5466 or inquire@arc-com.com

#### Alta® (5 yard minimum)

5 - 67 yds: \$250.00 minimum charge  
68+ yds: \$3.75 per yd.

#### Alta® Food & Beverage Seating (5 yard minimum)

Includes: Alta + Moisture Barrier

5 - 37 yds: \$285.00 minimum charge  
38+ yds: \$7.50 per yd.

#### Alta® Healthcare (5 yard minimum)

Includes: Alta + Moisture Barrier + Antimicrobial

5 - 34 yds: \$285.00 minimum charge  
35+ yds: \$7.95 per yd.

#### Alta® Guest Room Seating (5 yard minimum)

##### Alta® Workplace Seating

Includes: Alta + Single Coat Acrylic Backing

5 - 63 yds: \$285.00 minimum charge  
64+ yds: \$4.50 per yd.

#### Alta® Privacy Curtain (5 yard minimum)

Includes: Alta + Antimicrobial

5 - 76 yds: \$295.00 minimum charge  
77+ yds: \$3.95 per yd.

#### DuraBlock® Moisture Barrier (5 yard minimum)

Recommended for fabrics that have Alta®

5 - 34 yds: \$285.00 minimum charge  
35+ yds: \$7.95 per yd.

**Defend® Stain Resist** (Or equal to)

1 - 57 yds: \$135.00 minimum charge  
58+ yds: \$2.35 per yd.

**Arc-Com Moisture Barrier** (5 yard minimum)

Recommended for use with fabrics that have INCASE™, GreenShield®, Teflon® & Generic Stain Resist finishes.

5 - 34 yds: \$285.00 minimum charge  
35+ yds: \$7.95 per yd.

**Acrylic Backing - Single Coat**

1 - 89 yds: \$285.00 minimum charge  
90+ yds: \$3.15 per yd.

**Special Wallcovering Backing with Stain Resist Finish**

It is recommended that a special acrylic backing be applied when an upholstery fabric is being utilized as a wallcovering. These fabrics must also be treated with a stain resist finish:

1 - 52 yds: \$285.00 minimum charge  
53+ yds: \$5.25 per yd.

**Flameproofing**

The fire code requirement, weight and content of a fabric relates directly to the price of flameproofing. Please confirm pricing before quoting a client. Most flameproofing treatments can withstand up to 20 dry cleanings without re-flameproofing.



**Fire Code**

We may be able to pass a more stringent fire code on a product depending on the specifications of the product and the code requirement. This must be done before a purchase order for production is put into work. Please inquire through your Sales Representative or our Technical Staff in Customer Service.

**Standard Flameproofing:**

1 - 39 yards: \$165.00 minimum charge  
40+ yds: \$3.95 per yd.

**Flameproofing with Stain Release:**

1 - 39 yards: \$185.00 minimum charge  
40+ yds: \$4.95 per yd.

**IMO**

Arc-Com has many upholstery textiles that either pass IMO (International Maritime Organization) standards or when used with the appropriate components, can pass IMO standards. For other application, Arc-Com can alter fabric contents or treat fabrics to pass IMO. Please contact Customer Service for assistance.

**Antimicrobials**

It may be possible to add an antimicrobial to a product that may be effective on pathogens. This must be brought to our attention before a purchase order for production is put into work.